

Stacking system

The Stacking system is suitable for foil and baking paper and is designed for wet cleaning. Speeds of up to 90 strokes per minute are achieved.

- ✓ Rotary length cutting knife without making adjustments
- ✓ Simultaneous cutting of dough and foil/paper
- ✓ Downwards rework removal
- ✓ Rear discharge possible



Paper types:	suitable for foil and baking paper
Dough thickness	max 8 mm
Paper width	max 1020 mm
Number of lanes	1 - 9
Max stack height	70 mm
Product length	100 - 350 mm
Number of strokes	depending on product length <small>(max. 40 str/min in combination with paper lengths till 600 mm)</small>



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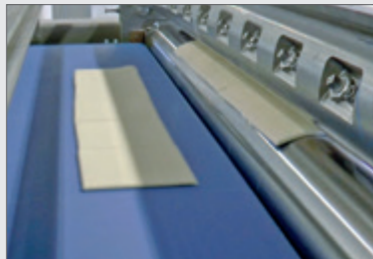


Production process

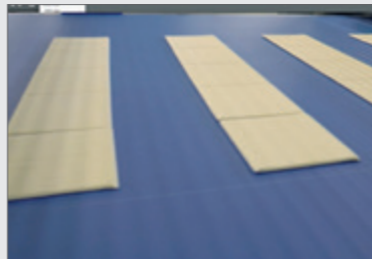
The production process of our Cutting & Stacking system consists out of the following processes:



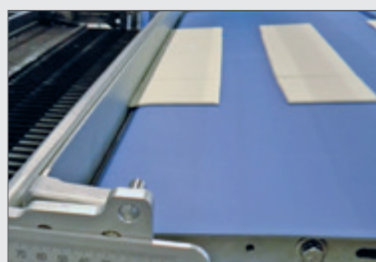
Width cutting



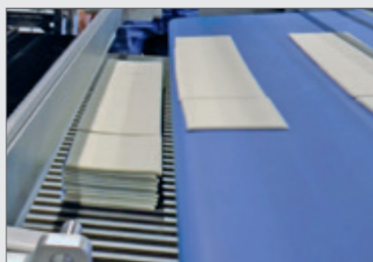
Cutting of the dough and foil



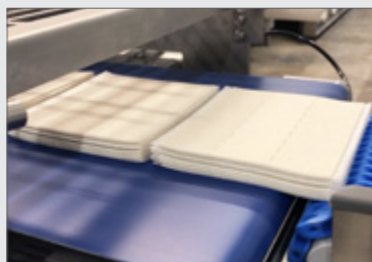
Transporting



Aligning



Stacking



Finished stacking

Dough Wrapping & Stacking system

Dough with interleave paper for Home Baking



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Mastering dough separation

When it comes to interleaving dough with foil, whether it's paper or plastic, there are various methods at your disposal. Broadly, these methods fall into two categories:



Product shapes: different product shapes can be handled by the Wrapping and Stacking system.

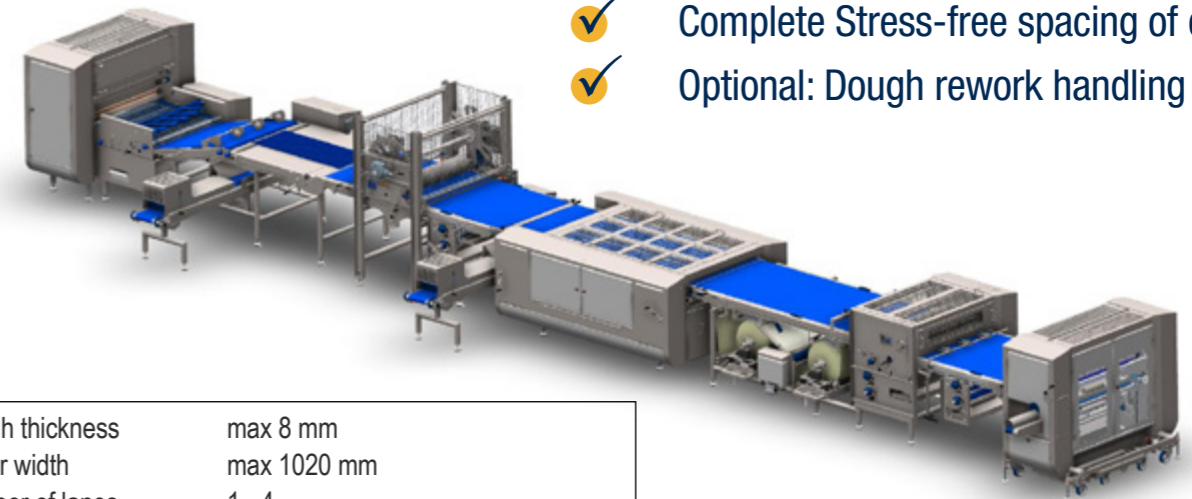
Dough product examples that can be handled with the Wrapping and Stacking system:



Wrapping system

The most important aspect in case of wrapping, is that we roll the single products per foil without requiring glue. Speeds of up to 40 strokes per minute are achieved.

- ✓ Paper seam can be freely positioned
- ✓ Complete Stress-free spacing of dough
- ✓ Optional: Dough rework handling



Dough thickness	max 8 mm
Paper width	max 1020 mm
Number of lanes	1 - 4
Diameter rolled product	80 mm
Product length	depending on dough thickness <small>(diameter rolled product)</small>
Number of strokes	depending on dough/paper length <small>(max. 40 str/min in combination with paper lengths till 600 mm)</small>



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Added values: ultimate efficiency

- ✓ No stops during paper change-overs
- ✓ Ease of product change-over
- ✓ Single file outfeed towards packaging system

Production process

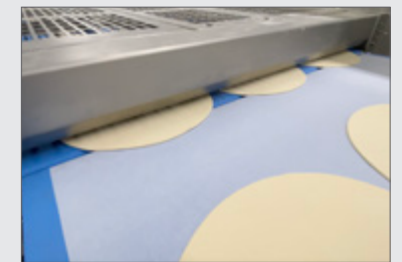
The production process of our Wrapping system consists out of the following processes:



Cutting of the dough



Handling of rework dough



Dough placed on the foil



Cutting the foil



Wrapping the foil with the dough



Side outfeed